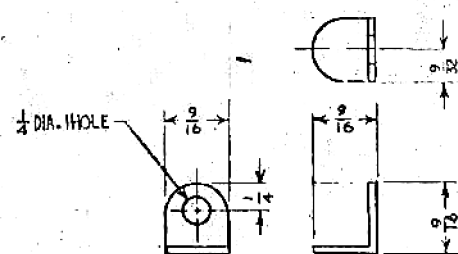
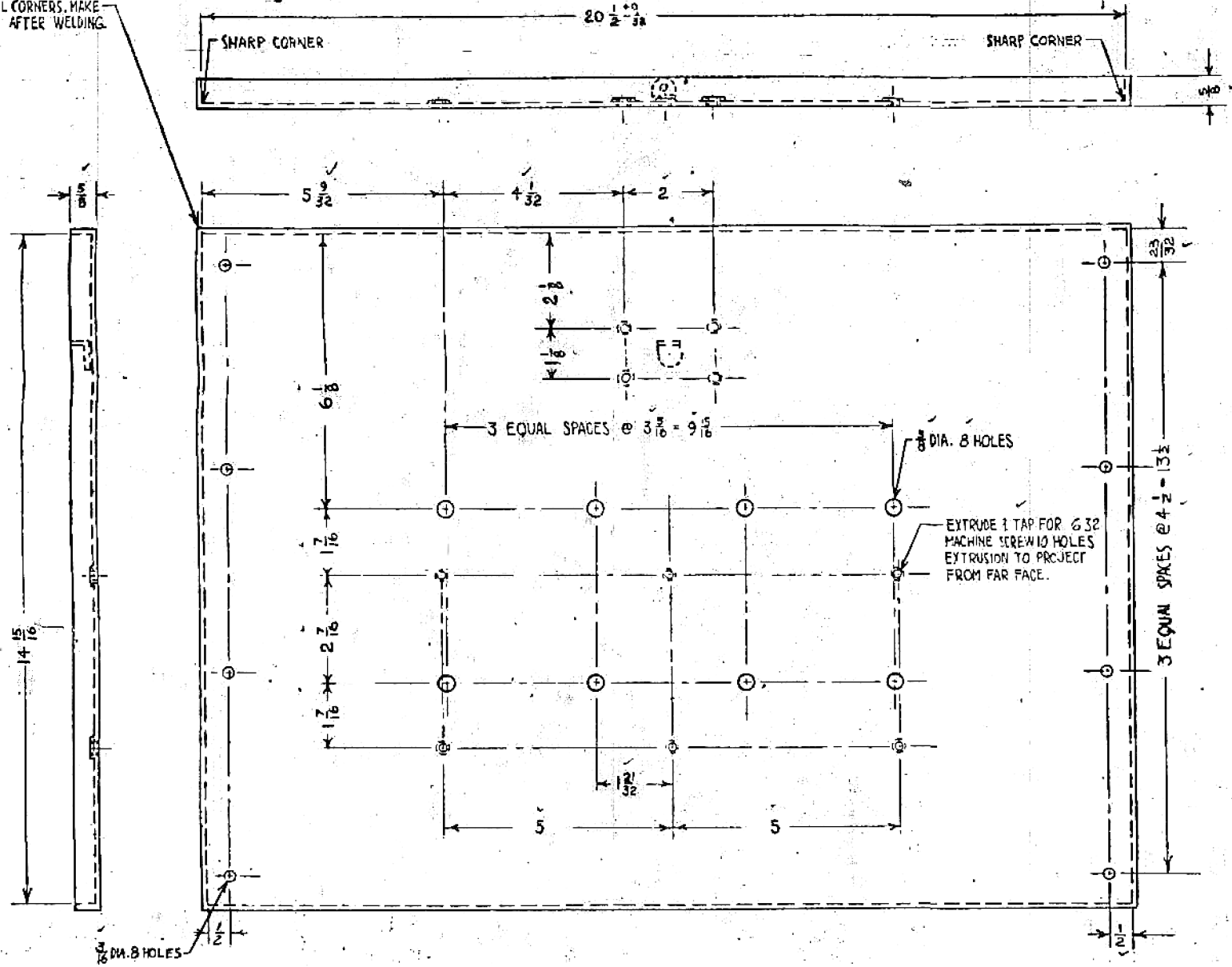


WELD ALL CORNERS. MAKE SMOOTH AFTER WELDING.



DETAIL OF GROUND LUG
Scale - Full Size

VARIATIONS ON FINISH DIMENSIONS (UNLESS OTHERWISE SPECIFIED)	
BASIC DIMENSIONS	DECIMAL DIMENSIONS
UP TO 1/8	±0.005
ABOVE 1/8 TO 1/4	±0.0075
ABOVE 1/4 TO 3/8	±0.010
ABOVE 3/8 TO 1/2	±0.0125
ABOVE 1/2 TO 3/4	±0.015
ABOVE 3/4 TO 1	±0.0175
ABOVE 1 TO 2	±0.020
ABOVE 2 TO 3	±0.025
ABOVE 3 TO 4	±0.030
ABOVE 4 TO 6	±0.035
ABOVE 6 TO 12	±0.040
ABOVE 12 TO 24	±0.045
ABOVE 24 TO 48	±0.050
ABOVE 48 TO 96	±0.055
ABOVE 96 TO 192	±0.060
ABOVE 192 TO 384	±0.065
ABOVE 384 TO 768	±0.070
ABOVE 768 TO 1536	±0.075
ABOVE 1536 TO 3072	±0.080
ABOVE 3072 TO 6144	±0.085
ABOVE 6144 TO 12288	±0.090
ABOVE 12288 TO 24576	±0.095
ABOVE 24576 TO 49152	±0.100
ABOVE 49152 TO 98304	±0.105
ABOVE 98304 TO 196608	±0.110
ABOVE 196608 TO 393216	±0.115
ABOVE 393216 TO 786432	±0.120
ABOVE 786432 TO 1572864	±0.125
ABOVE 1572864 TO 3145728	±0.130
ABOVE 3145728 TO 6291456	±0.135
ABOVE 6291456 TO 12582912	±0.140
ABOVE 12582912 TO 25165824	±0.145
ABOVE 25165824 TO 50331648	±0.150
ABOVE 50331648 TO 100663296	±0.155
ABOVE 100663296 TO 201326592	±0.160
ABOVE 201326592 TO 402653184	±0.165
ABOVE 402653184 TO 805306368	±0.170
ABOVE 805306368 TO 1610612736	±0.175
ABOVE 1610612736 TO 3221225472	±0.180
ABOVE 3221225472 TO 6442450944	±0.185
ABOVE 6442450944 TO 12884901888	±0.190
ABOVE 12884901888 TO 25769803776	±0.195
ABOVE 25769803776 TO 51539607552	±0.200
ABOVE 51539607552 TO 103079215104	±0.205
ABOVE 103079215104 TO 206158430208	±0.210
ABOVE 206158430208 TO 412316860416	±0.215
ABOVE 412316860416 TO 824633720832	±0.220
ABOVE 824633720832 TO 1649267441664	±0.225
ABOVE 1649267441664 TO 3298534883328	±0.230
ABOVE 3298534883328 TO 6597069766656	±0.235
ABOVE 6597069766656 TO 13194139533312	±0.240
ABOVE 13194139533312 TO 26388279066624	±0.245
ABOVE 26388279066624 TO 52776558133248	±0.250
ABOVE 52776558133248 TO 105553116266496	±0.255
ABOVE 105553116266496 TO 211106232532992	±0.260
ABOVE 211106232532992 TO 422212465065984	±0.265
ABOVE 422212465065984 TO 844424930131968	±0.270
ABOVE 844424930131968 TO 1688849860263936	±0.275
ABOVE 1688849860263936 TO 3377699720527872	±0.280
ABOVE 3377699720527872 TO 6755399441055744	±0.285
ABOVE 6755399441055744 TO 13510798882111488	±0.290
ABOVE 13510798882111488 TO 27021597764222976	±0.295
ABOVE 27021597764222976 TO 54043195528445952	±0.300
ABOVE 54043195528445952 TO 108086391056891904	±0.305
ABOVE 108086391056891904 TO 216172782113783808	±0.310
ABOVE 216172782113783808 TO 432345564227567616	±0.315
ABOVE 432345564227567616 TO 864691128455135232	±0.320
ABOVE 864691128455135232 TO 1729382256910270464	±0.325
ABOVE 1729382256910270464 TO 3458764513820540928	±0.330
ABOVE 3458764513820540928 TO 6917529027641081856	±0.335
ABOVE 6917529027641081856 TO 13835058055282163712	±0.340
ABOVE 13835058055282163712 TO 27670116110564327424	±0.345
ABOVE 27670116110564327424 TO 55340232221128654848	±0.350
ABOVE 55340232221128654848 TO 110680464422257309696	±0.355
ABOVE 110680464422257309696 TO 221360928844514619392	±0.360
ABOVE 221360928844514619392 TO 442721857689029238784	±0.365
ABOVE 442721857689029238784 TO 885443715378058477568	±0.370
ABOVE 885443715378058477568 TO 1770887430756116955136	±0.375
ABOVE 1770887430756116955136 TO 3541774861512233910272	±0.380
ABOVE 3541774861512233910272 TO 7083549723024467820544	±0.385
ABOVE 7083549723024467820544 TO 14167099446048936441088	±0.390
ABOVE 14167099446048936441088 TO 28334198892097872882176	±0.395
ABOVE 28334198892097872882176 TO 56668397784195745764352	±0.400
ABOVE 56668397784195745764352 TO 113336795568391491528704	±0.405
ABOVE 113336795568391491528704 TO 226673591136782983057408	±0.410
ABOVE 226673591136782983057408 TO 453347182273565966114816	±0.415
ABOVE 453347182273565966114816 TO 906694364547131932229632	±0.420
ABOVE 906694364547131932229632 TO 1813388729094263864459264	±0.425
ABOVE 1813388729094263864459264 TO 3626777458188527728918528	±0.430
ABOVE 3626777458188527728918528 TO 7253554916377055457837056	±0.435
ABOVE 7253554916377055457837056 TO 14507109832754110915674112	±0.440
ABOVE 14507109832754110915674112 TO 29014219665508221831348224	±0.445
ABOVE 29014219665508221831348224 TO 58028439331016443662696448	±0.450
ABOVE 58028439331016443662696448 TO 116056878662032887325392896	±0.455
ABOVE 116056878662032887325392896 TO 232113757324065774650785792	±0.460
ABOVE 232113757324065774650785792 TO 464227514648131549301571584	±0.465
ABOVE 464227514648131549301571584 TO 928455029296263098603143168	±0.470
ABOVE 928455029296263098603143168 TO 1856910058592526197206286336	±0.475
ABOVE 1856910058592526197206286336 TO 3713820117185052394412572704	±0.480
ABOVE 3713820117185052394412572704 TO 7427640234370104788825145408	±0.485
ABOVE 7427640234370104788825145408 TO 14855280468740209576452890816	±0.490
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ABOVE 23768448749984335322326253056 TO 47536897499968670644652506112	±0.515
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ABOVE 1246151245823160697347176004139328 TO 2492302491646321394694352008278656	±0.610
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ABOVE 42817430773441054353208676778681244444444 TO 8563486154688210870641735355736248888888	±0.785
ABOVE 8563486154688210870641735355736248888888 TO 17126972309376421741283470711472977777776	±0.790
ABOVE 1712697	