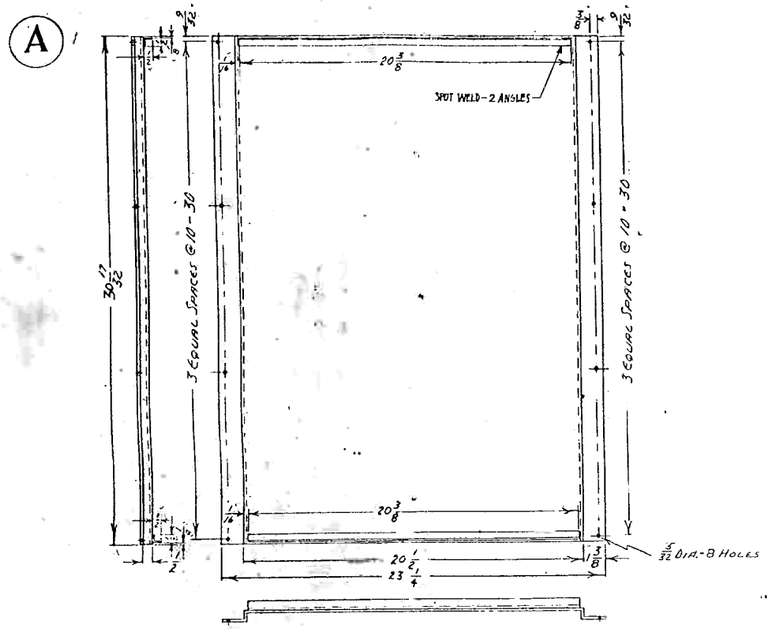
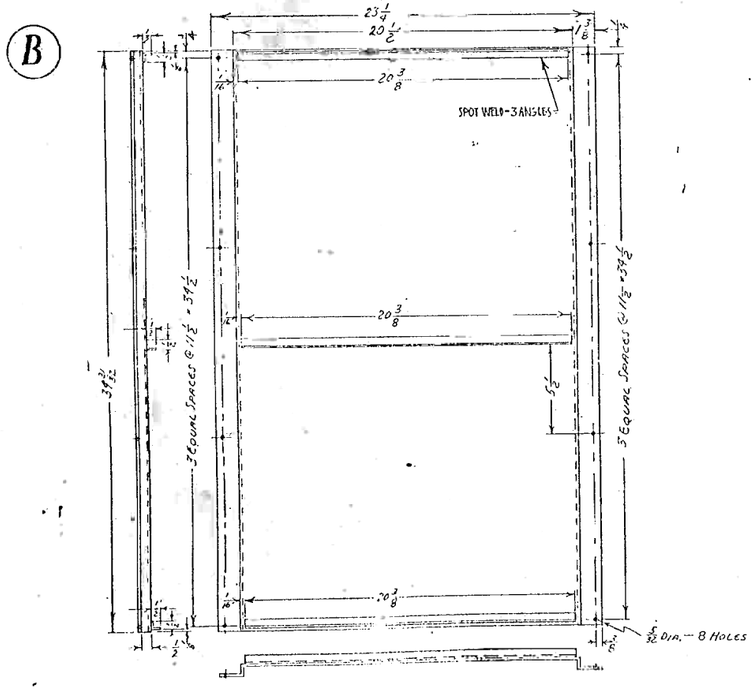
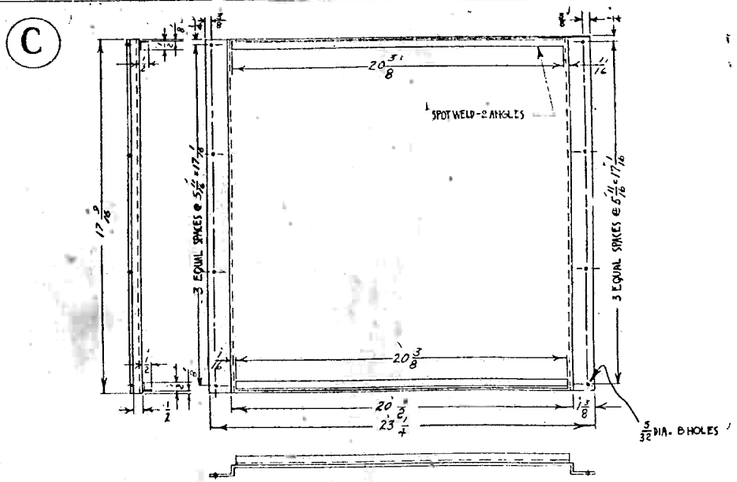
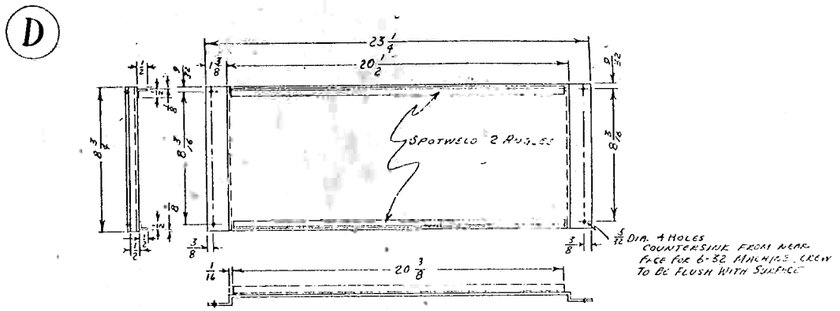

A
SPOT WELD-2 ANGLES
3 EQUAL SPACES @ 10 - 30
3 EQUAL SPACES @ 10 - 30
DIA.-8 HOLES


B
SPOT WELD-3 ANGLES
5 EQUAL SPACES @ 11½ = 34½
5 EQUAL SPACES @ 11½ = 34½
DIA.-8 HOLES


C
SPOT WELD-2 ANGLES
3 EQUAL SPACES @ 5 5/16 = 17 7/16
3 EQUAL SPACES @ 5 5/16 = 17 7/16
DIA. 8 HOLES


D
SPOTWELD 2 ANGLES
DIA. 4 HOLES
COUNTERSINK FROM REAR FACE FOR 6-32 FILLISTER SCREW TO BE FLUSH WITH SURFACE

X-3-24