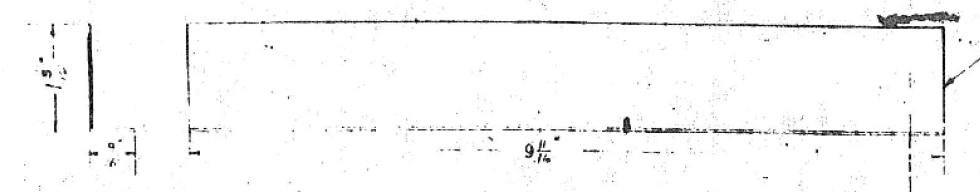


BASIC DIMENSIONS	FUNCTIONAL DIMENSIONS	
UP TO 1/2"	± .005	
ABOVE 1/2" TO 6"	± .012	
ABOVE 6" TO 24"	± .020	
ABOVE 24"	± .030	



(B) ANGLE - # 24 U.S.S. GAUGE (.0250")
SCALE - FULL SIZE
QUANTITY = 60 PIECES

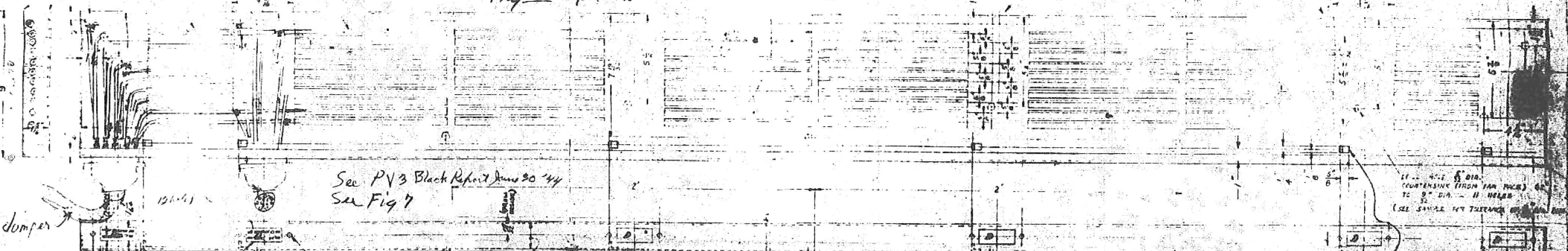
(C) TRAY - # 16 U.S.S. GAUGE (.0625")
SCALE = APPROX 1/4 FULL SIZE

TOTAL ACCUMULATION OF TOLERANCES IN 8 DIMENSIONS BETWEEN TRAYS IS NOT TO EXCEED 5/32" AS SHOWN BY 5/8" DIMENSION. USE SPACING DIMENSIONS WHEN WELDING ANGLES.

DRILL HOLE 5/8" DIA. (COUNTERSINK FROM NEAR FACE) 82° TO 3/8" DIA. - 1 HOLES (SEE SAMPLE FOR TOLERANCE OF 5/8" DIA. DIA)

These Trays are open on top

Fig - Top View



See PV 3 Black Report June 30 '44
See Fig 7

Front View

5-3121B - 6 HOLES
- 2 1/8"

1/8" DIA. - 12 HOLES LOCATED AS SHOWN

DRILL HOLE 5/8" DIA. (COUNTERSINK FROM NEAR FACE) 82° TO 3/8" DIA. - 11 HOLES (SEE SAMPLE FOR TOLERANCE OF 5/8" DIA. DIA)

INSTALL 6 - 3/16" THICK STEEL GROUND LUGS WITH PROTRUSING PART UN-PAINTED. MAKE LUGS BEFORE FINISHING.