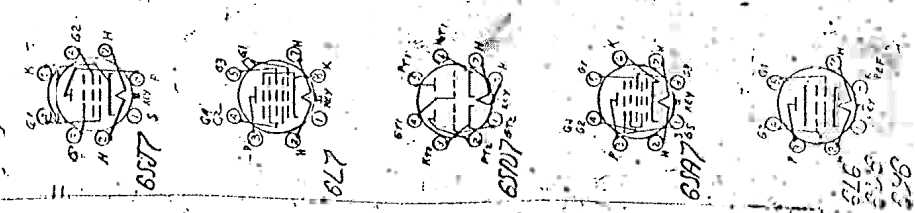
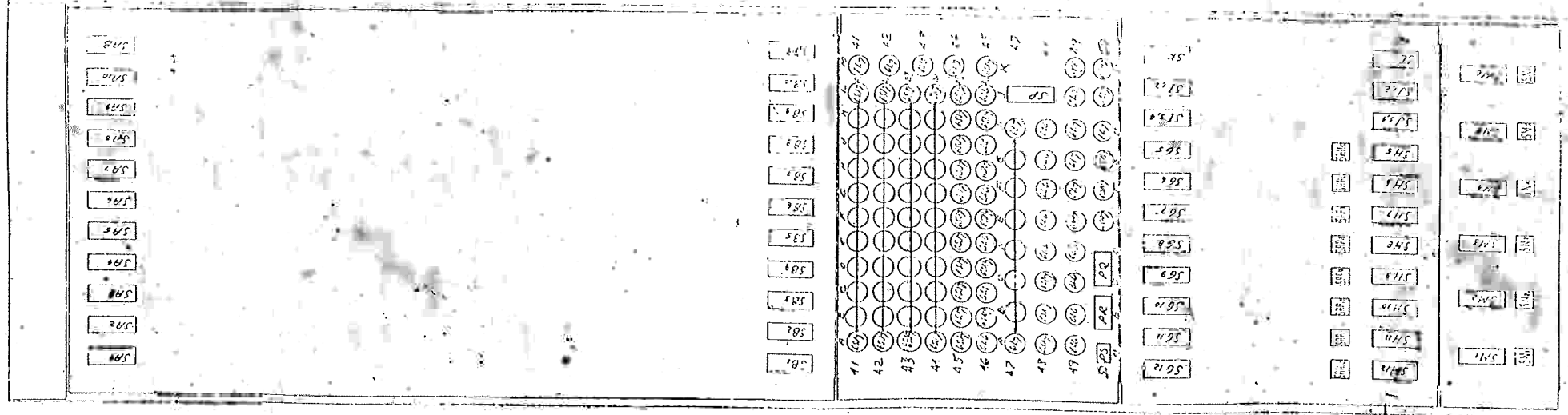


The accumulator is simply composed of seven 27-28-29 units. Test charts for each type of these units have been prepared individually. The following charts provide tests for the 27, 28, and 29 units. The tests are arranged in conjunction with the above mentioned plug-in units.

Unit	Test	Initial	Final	Remarks
27	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
28	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
29	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70
	627	Clear Buffer	> 70	< 70

Notes: Clear Buffer - the plug-in unit of the accumulator unit-tube (9--initial) begins and ends with C.P.T.
 Clear Buffer - the plug-in unit of the accumulator unit-tube (9--initial) begins and ends with C.P.T.
 Clear Buffer - the plug-in unit of the accumulator unit-tube (9--initial) begins and ends with C.P.T.
 Clear Buffer - the plug-in unit of the accumulator unit-tube (9--initial) begins and ends with C.P.T.



MOORE SCHOOL OF ELECTRIC ENGINEERING
 UNIVERSITY OF PENNSYLVANIA
Accumulator Testing Chart DYNAMIC
 MATERIAL FINISH
 Drawn by: J.D. 1/10/44
 Checked by: J.D. 1/10/44
 PX-5-124