

VARIATIONS IN FINISHED DIMENSIONS
(UNLESS OTHERWISE SPECIFIED)

BASIC DIMENSION	PERMISSIBLE VARIATION	ACTUAL DIMENSION
UP TO 1/2"	± 1/32"	± 0.031"
EDGE 1/2 TO 1"	± 1/16"	± 0.062"
EDGE 1 TO 4"	± 1/8"	± 0.125"
EDGE 4 TO 16"	± 1/4"	± 0.250"
EDGE 16 TO 48"	± 3/8"	± 0.375"
EDGE 48 TO 96"	± 1/2"	± 0.500"

USE FINISHED DIMENSIONS
DO NOT SCALE

SPOTWELD 1/4" THICK STEEL GROUND LUG WITH PROJECTING PART TYPICALLY PLATED. FLASK LUG BEFORE FINISHING.

DRILL 1/2" DIA. 16 HOLES FOR G-22 FINE SCREEN

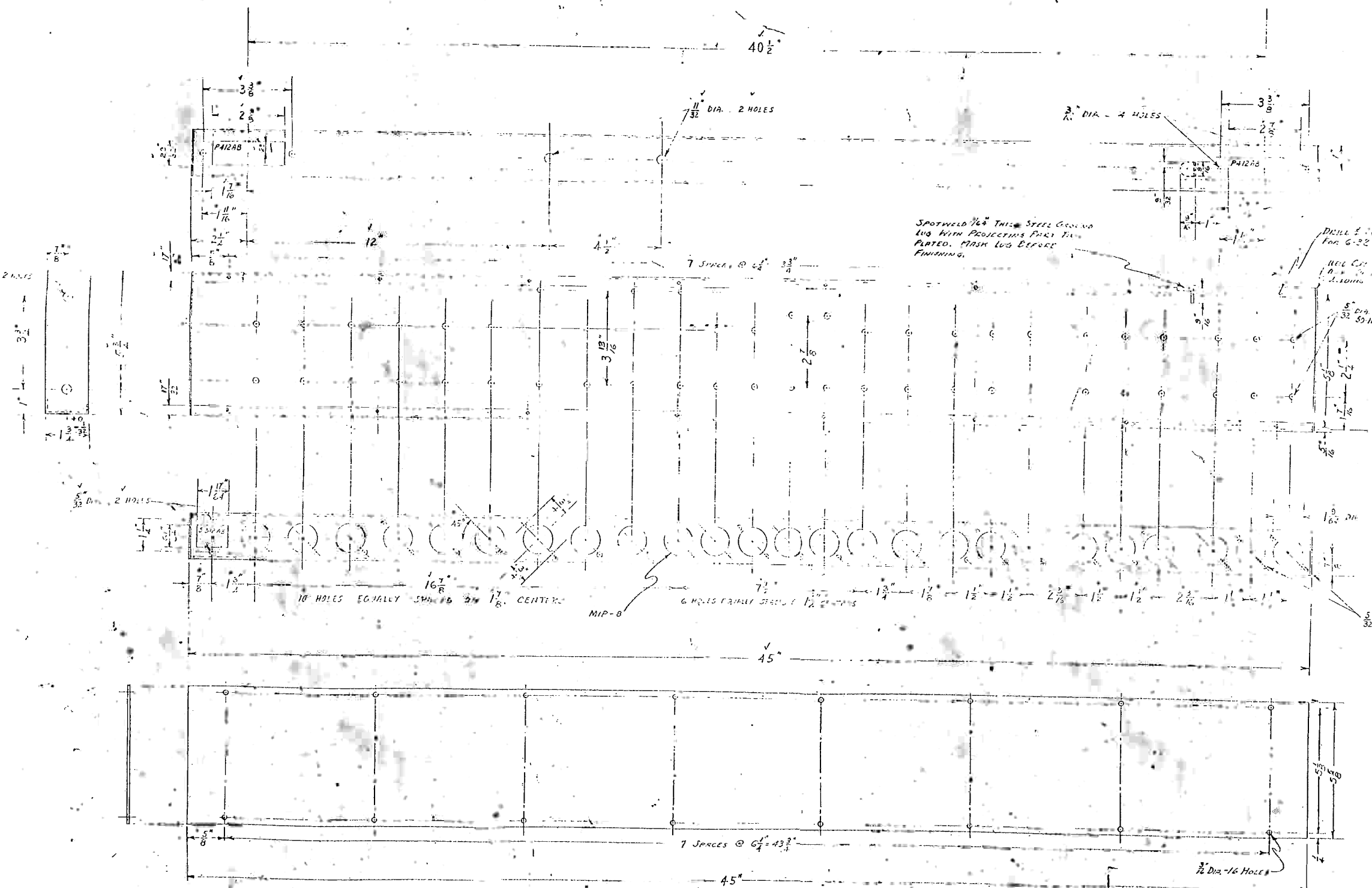
WELL CAP 1/2" DIA. 1/4" THICK

5/32" DIA. 50 HOLES

(A) CHASSIS
1/2" DIA. 16 HOLES

(B) LID
MATERIAL - 3/8" SHEET STEEL

ONE UNIT CONSISTS OF ONE EACH OF (A) & (B)



1. 10 HOLES EQUALLY SPACED BY 16 7/8" CENTERS
2. 7 HOLES EQUALLY SPACED BY 6 1/4" CENTERS
3. 5/32" DIA. 50 HOLES
4. 1/2" DIA. 16 HOLES

MOORE SCHOOL OF ELECTRICAL ENGINEERING
UNIVERSITY OF PENNSYLVANIA

ACCUMULATOR P-M & CLEAR CHASSIS

MATERIAL SEC. FLOOR	FINISH WRINKLED BLANK	SCALE APPROX. FULL
Drawn by: MSM Nov. 30, 1943	PROJECT PX	FX-5