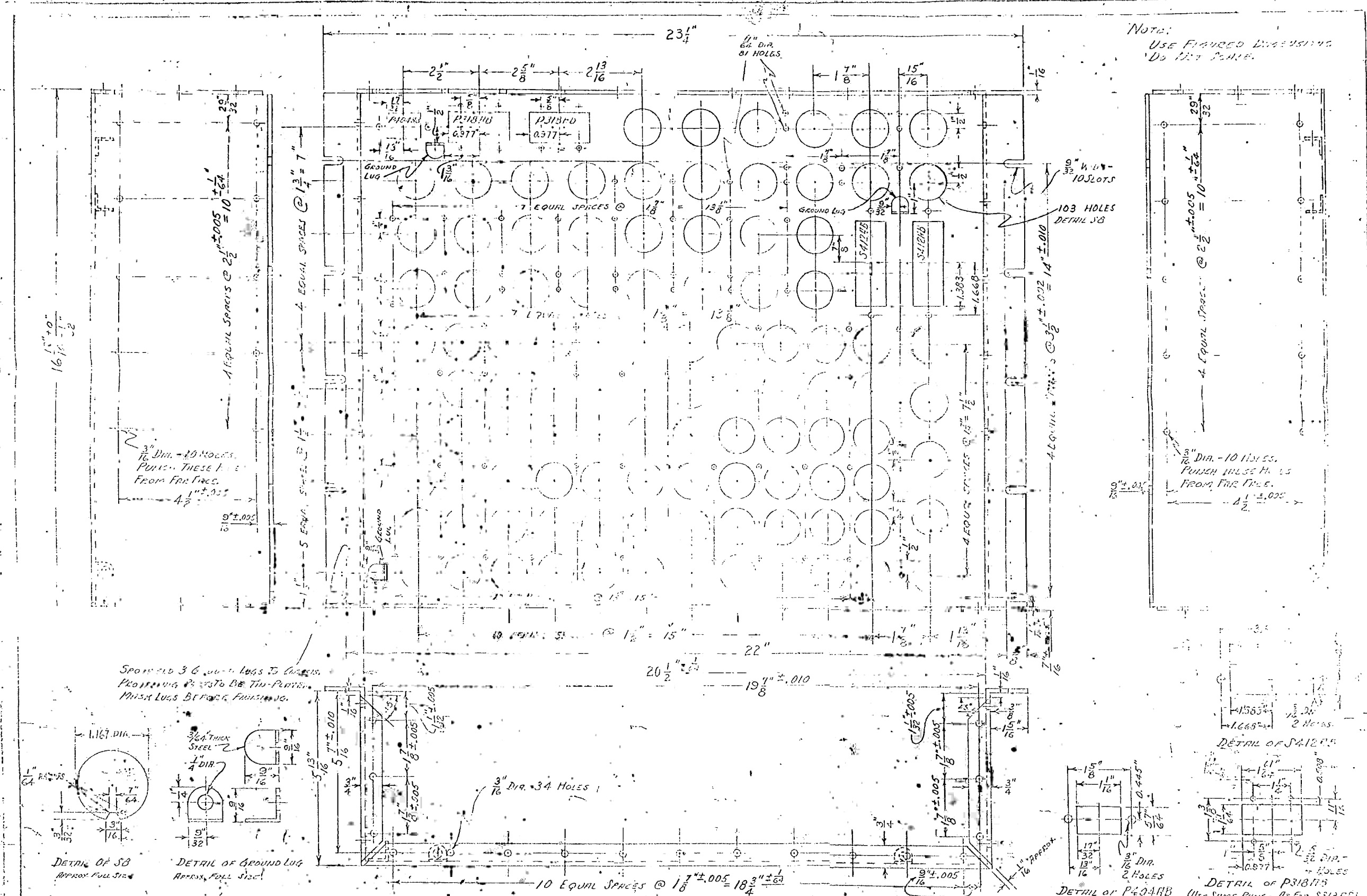


NOTE:
USE FIGURED DIMENSIONS
ON THIS SHEET.

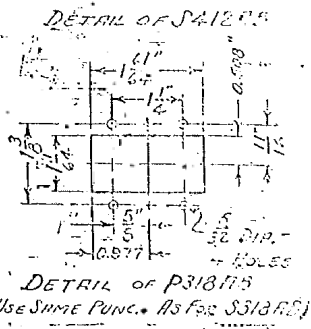
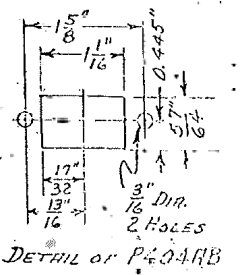
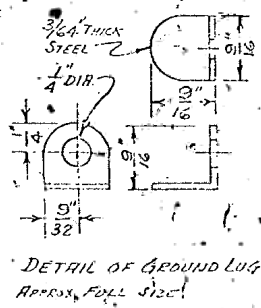
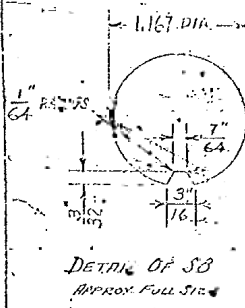


3" DIA. - 10 HOLES.
PUNCH THESE HOLES
FROM FAR SIDES.
±.005

103 HOLES
DETAIL S8

3" DIA. - 10 HOLES.
PUNCH THESE HOLES
FROM FAR SIDES.
±.005

SPREAD 3 & 6 IN. LUGS TO CENTER.
PROVIDING 2 TO BE TIN-PLATED.
THIS LUG BE PARE FINISHING.



P40ARB NRS P40CARB
SYMBOLS P40ARB, S3,
ETC. SIDED.
REMOVED RECTANGU-
LAR HOLE TABLE.
FINISH WAS:
DURABLE - Smooth Black
INSIDE - Smooth Black
POWER DETAIL ELEM-
INATED.
M404AB & P412RB IN
UPPER CORNER RELO-
CATED.
FOLLOWING TABLES:
12 Slots 1/2" WIDE
81 Holes 3/16" DIA.
10-3/16" DIA. HOLES TOP LEFT VIEW
12-3/16" DIMENSION VERTS 2-3"
14-1/2" DIMENSION VERTS 1-3"
1/16"

REVISED
P318113 NRS
P412RB CLEARING
LUG FOR SAME M. TO
RELOCATED.
S412RB NRS
HORIZONTAL GROUND
LUG FOR SAME RELO-
CATED.

3
ONE S8 HOLE ADDED
M404AB NRS
M404AB NRS

VARIATIONS ON FINISHED DIMENSIONS (UNLESS OTHERWISE MARKED)		
BASIC DIMENSIONS	PERMISSIBLE VARIATIONS	DECREASE DIMENSIONS
UP TO 1/4"	±.005	±.005
FROM 1/4" TO 1/2"	±.005	±.010
FROM 1/2" TO 1"	±.010	±.015

MOORE SCHOOL OF ELECTRICAL ENGINEERING UNIVERSITY OF PENNSYLVANIA		
TUBE CHASSIS (ACCUMULATOR PROGRAM CONTROL CHASSIS)		
MATERIAL	FINISH	SCALE
1/16" SHEET STEEL	WIPERED BLACK	APPROX. FULL SIZE
Drawn by M.S.M.	PROJECT PX	PX-5
10-12-51		