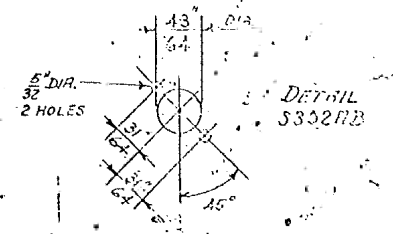
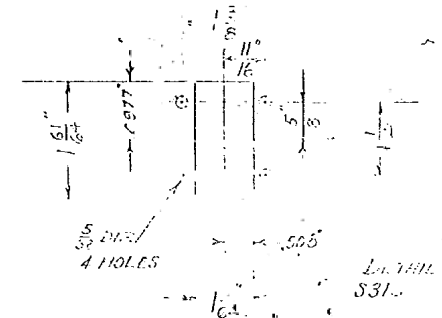
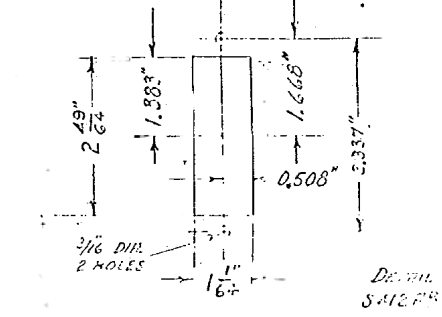
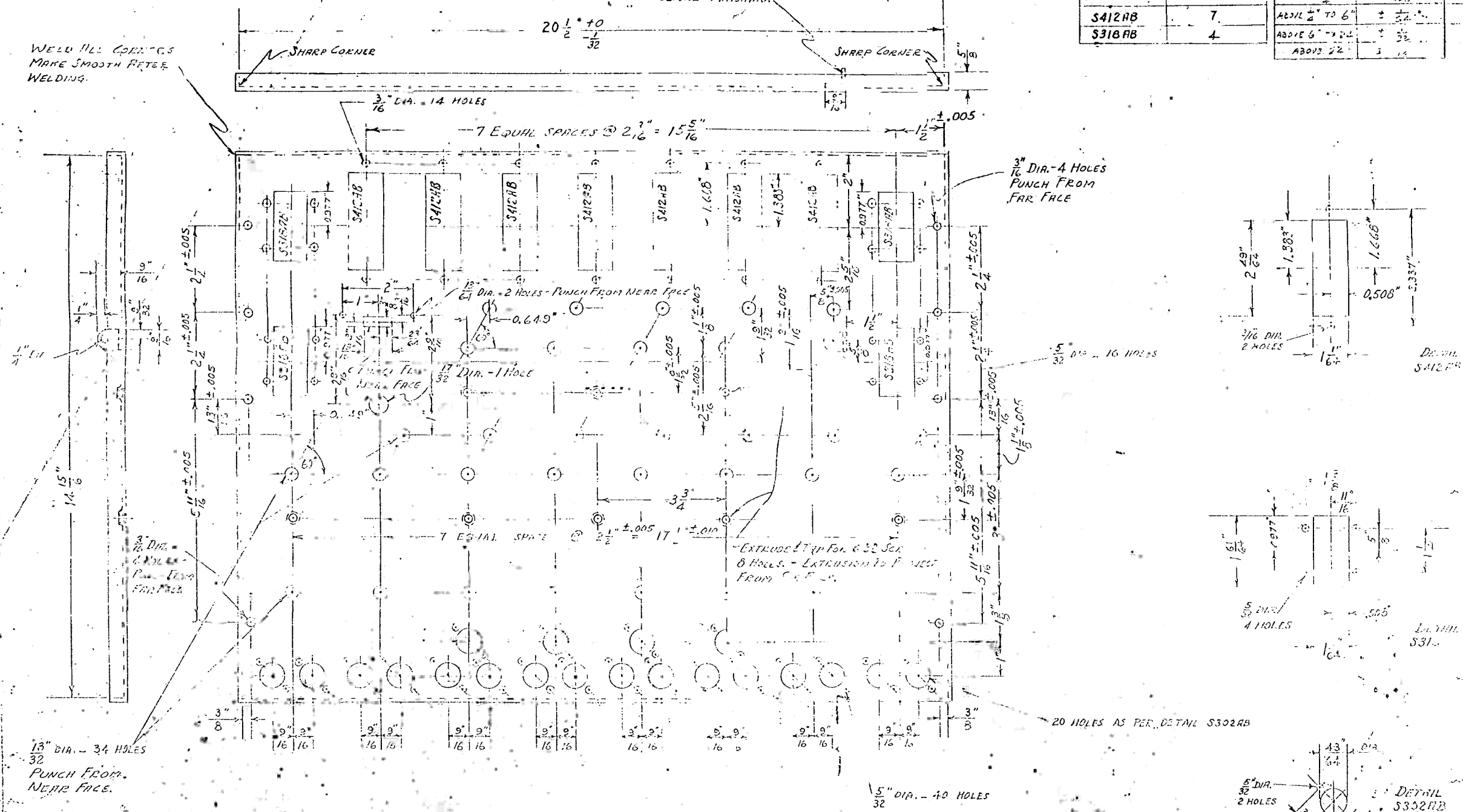


VARIATIONS ON FINISHED DIMENSIONS (UNLESS OTHERWISE MARKED)

RECTANGULAR HOLES		BASIC DIMENSIONS	FRACTIONAL DIMENSIONS	DECIMAL DIMENSIONS
DESIGNATION	QUANTITY	UP TO 1/2"	$\pm \frac{1}{32}$	$\pm .005$
S412AB	7	ABOVE 1/2" TO 6"	$\pm \frac{1}{32}$	$\pm .005$
S318AB	4	ABOVE 6" TO 24"	$\pm \frac{1}{32}$	$\pm .010$
		ABOVE 24"	$\pm \frac{1}{16}$	$\pm .015$

WELD ALL CORNERS MAKE SMOOTH RITEE WELDING.

SPOTWELD 3/8" THICK STEEL GROUND LUG WITH PROJECTING PART 1/4" PLATED. MASK LUG BEFORE FINISHING.



REVISED	DATE	BY	DESCRIPTION
1	2-1-44	JSM	1 1/2" DIMENSION FOR RIGHT CORNER OF FRONT VIEW WAS TO OUTSIDE EDGE OF PIECE.
2	2-1-44	JSM	5/16" DIMENSION WAS 15/16" 0.649 DIMENSION WAS ADDED.
3	2-1-44	JSM	1 1/2" DIMENSION WAS ADDED.

MOORE SCHOOL OF ELECTRICAL ENGINEERING
UNIVERSITY OF PENNSYLVANIA

FRONT PANEL (ACCUMULATOR PROGRAM CONTROL)

MATERIAL	FINISH	SCALE
1/8" SHEET STEEL	WRINKLED BLACK	1/8" ALL SIDES

Drawn by: JSM
Checked by: WJ
Date: Dec 14, 1943

Approved by: [Signature]
Date: 12-15-43

PX-5-45